



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1613

Job Sheet 176609



Part No: 647.1613

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/30/18

Type: SOLD

Description:

Note: DWG REV A SHEET 6 IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.03 now prime at
ATG DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Waterjet		SC 18/05/09
110	Waterjet	6 pcs	5/30/18	5/30/18	0.00	0.32	Waterjet1		QC 18/05/09
120	QC	6 pcs	5/30/18	5/30/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/09
130	QC	6 pcs	5/30/18	5/30/18	0.00	0.00	QC8-1		38
140	Brake NC	6 pcs	5/30/18	5/30/18	0.00	0.76	Brake NC 2		DAS 5/1
150	QC	6 pcs	5/30/18	5/30/18	0.00	0.00	QC5		38
160	Outsource	6 pcs	5/30/18	5/30/18	0.00	0.00	Outsource4		CT 18-14
170	Packaging	6 pcs	5/30/18	5/30/18	0.00	0.00	Packaging2		MS DAS 18.06.25
180	QC	6 pcs	5/30/18	5/30/18	0.00	0.00	QC5		38 DAS
210	Packaging	6 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1	CC 107	JUN 29 2018 6
220	QC21-SA	6 Ea	5/30/18	5/30/18	0.00	0.00	QC21		JUN 29 2018 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 140 - C'SINK HOLES AS PER DWG
 160 - Issue P/O to ATG : P0040199 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE
 NOTE #3 Certification of Conformity is required
 210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.2922 sf (.0487 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	92	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S069958



Part: 647.1613

Job No: 176609

Serial No/Batch: S069958

Revision:

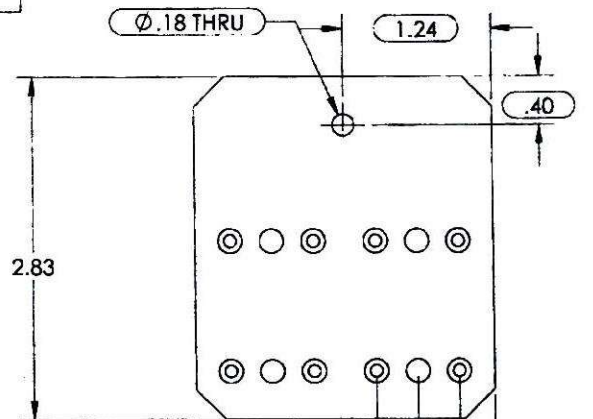
Inspector:

Date: 05/09/18

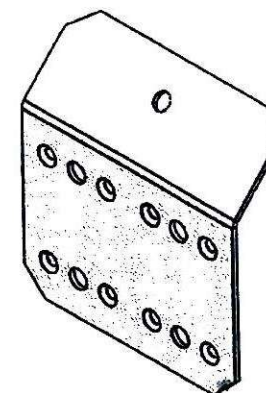
3-05
3-1
0V2
3-81
3-60
3-8
0V2
3-6
3-8
0V2
3-6
3-8
0V2
3-6
3-8
0V2

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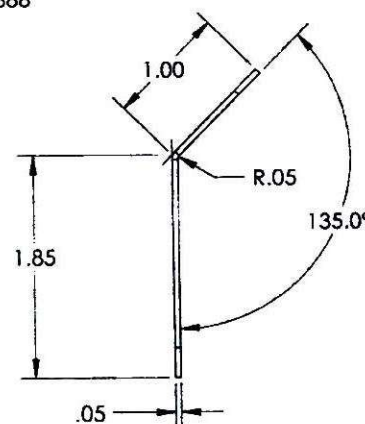
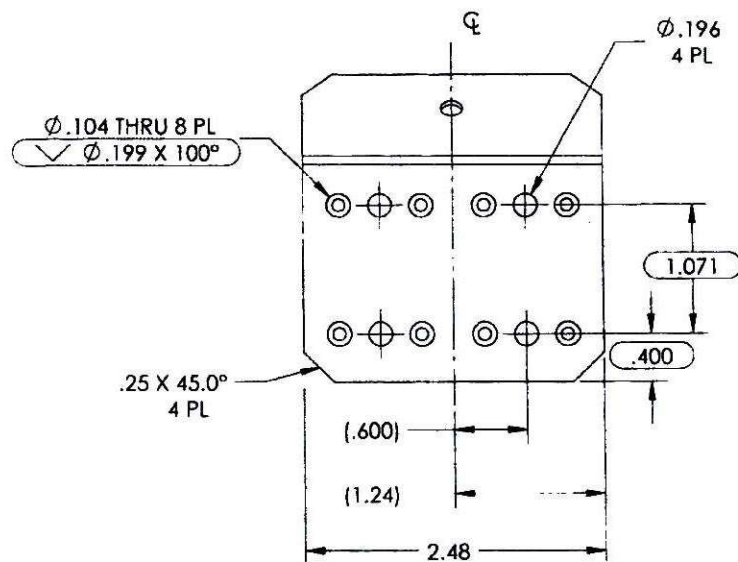
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176609
APR 26 2018



FLAT PATTERN



647.1613



ORIGINAL DATE REV. DATE DRAWN BY I. GARDNER CHECKED BY P. BRAYO ENGINEER APPROVAL P. BRAYO CONTRACT NO.		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
LISTS OF CHANGES SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACES DECIMALS FOR 3 PLACES DECIMALS FOR ANGLES 7 3"		REV. 8 CAGE CODE 079426 DWG. NO. 647.1600 SCALE NONE	REV. A SHEET 6 OF 6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040199

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040199

PO Date: 6/14/18

Due Date: ~~6/19/18~~ June 29, 2018.

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176609	647.1613	Doubler Issue P/O to ATG : _____ 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE NOTE #3 Certification of Conformity is required	Firmed	6/19/18	6 pcs	0 pcs	6 pcs	\$50.00/pcs	\$300.00
Grand Total:										\$300.00

DAS
38
9-89

6x 18/06/25 cmf.

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CC.

Plex 6/19/18 3:14 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915446

Date: 22-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: 647.1613 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.001" (.6 - .9 mils) per drawing. Job: 23296	Rev: A	
		PO: PO040199	Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22-6-18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
38
9-88